

# Instructions for converting range to operate on Liquefied Petroleum Gas

INSTALLATION AND SERVICE MUST BE PERFORMED BY  
A QUALIFIED INSTALLER.

IMPORTANT: SAVE FOR LOCAL ELECTRICAL INSPECTOR'S USE.  
READ AND SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

**⚠ WARNING** This conversion kit must be installed by a qualified service technician in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. Failure to follow instructions may result in fire, explosion or production of carbon monoxide causing property damage, personal injury or loss of life. The qualified service agency is responsible for the proper installation of this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with this kit.

**⚠ CAUTION** Before proceeding with the conversion, shut off the gas supply before disconnecting electrical power to the range. Be sure both power supplies are off before installing the conversion kit. Failure to do so could cause serious bodily injury.

Choose the combination of top burners that are featured on your range to determine the parts that are included in your kit.

Note: When burners are converted from Natural to LP the BTU rating is as follows:

5,000 BTU\* Natural Gas to 4,500 BTU\* LP Gas  
9,500 BTU\* Natural Gas to 8,000 BTU\* LP Gas  
12,000 BTU\* Natural Gas to 10,000 BTU\* LP Gas  
14,200 BTU\* Natural Gas to 11,000 BTU\* LP Gas

	Kit P/N 316243701 (red label) (3) 8,000 and (1) 10,000 BTU	Kit P/N 316243702 (blue label) (1) 4,500, (2) 8,000, and (1) 10,000 BTU	Kit P/N 316243700 (white label) (4) 8,000 BTU	Kit P/N 316243703 (green label) (1) 4,500, (1) 8,000, (1) 10,000, and (1) 11,000 BTU	Kit P/N 316243710 (yellow label) (1) 4,500, (2) 8,000, and (1) 11,000 BTU
Surface Burner Orifice marked 0.68mm 4,500 BTU* (blue)	316237907	0	1	0	1
Surface Burner Orifice marked 0.89mm 8,000 BTU* (no color)	316237906	3	2	4	2
Surface Burner Orifice marked 0.95mm 10,000 BTU* (green)	316237905	1	1	0	0
Surface Burner Orifice marked 1.01mm 11,000 BTU* (red)	316237904	0	0	0	1
Installation Instructions	316248100	1	1	1	1

\*Note: For operation at elevations above 2000 ft., appliance rating shall be reduced at the rate of 4 percent for each 1000 ft. above sea level.

**NOTE:** After replacing the natural gas to LP orifices, be sure to keep the original factory installed natural gas orifices for future range conversion back to natural gas.

## How to Convert the Range for use with LP/Propane Gas

### 1. Convert the Pressure Regulator

To access the gas regulator, remove the storage drawer or warmer drawer. If equipped with a storage drawer, open and remove the drawer completely. For models equipped with warmer drawer, follow the instructions below to remove warmer drawer.

- ⚠ WARNING** Electrical Shock Hazard can occur and result in serious injury or death. Disconnect electrical power to the range before removing the warmer drawer for servicing.
- Locate glide lever on each side of drawer, pull up on the left glide lever and push down on the right glide lever (See Figure 1).
- Pull the drawer away from the range (See Figure 2).
- Remove the regulator access cover if equipped. **Do not remove the Pressure Regulator or allow it to turn.**
- Remove the dust protector from the cap. Using a 5/8" wrench, unscrew the cap from the pressure regulator. **Do not remove the spring from the regulator.**
- Turn the cap over so the hollow end faces outward. Place the solid end of the cap into the loop end of the dust protector (See Figure 3).
- Replace the cap on the regulator. The letters LP should be visible on the exposed end of the cap. Snap the dust protector over the regulator cap.

### Tools Required:

- 3/8", 1/2" and 5/8" Open End Wrench 
- 1/8" Wide Flat Blade Screwdriver 
- 7mm Nutdriver 

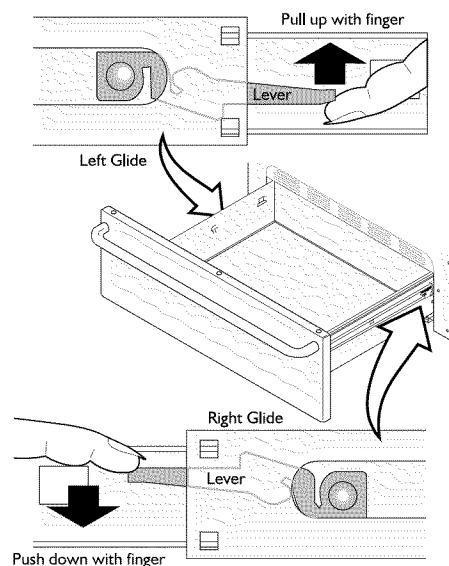


FIGURE 1

# Instructions for converting range to operate on Liquefied Petroleum Gas

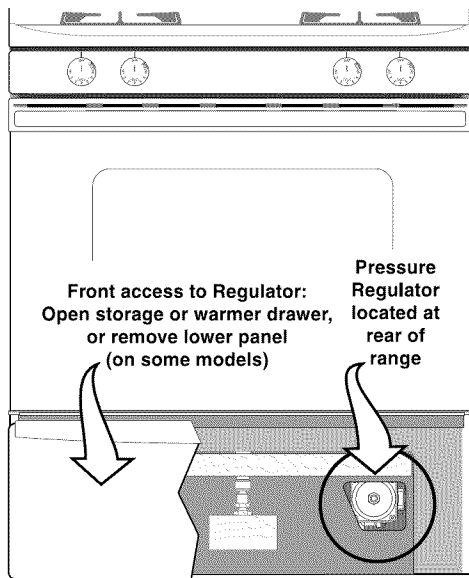


FIGURE 2

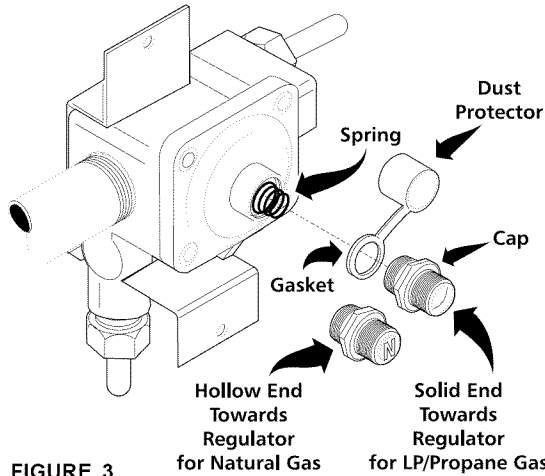
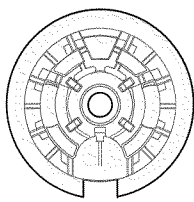
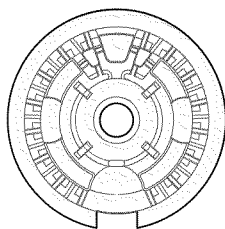


FIGURE 3

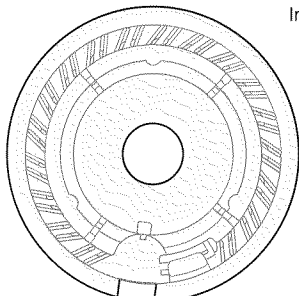
Natural Gas Orifice to LP Orifice Conversion for each type of burner



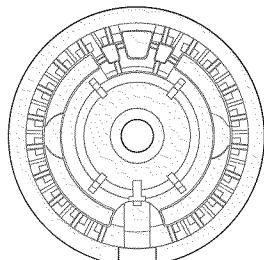
5,000 BTU Natural Gas converts to 4,500 BTU LP Gas. Install (blue) orifice .68mm for LP



9,500 BTU Natural Gas converts to 8,000 BTU LP Gas. Install orifice (no color) .89mm for LP



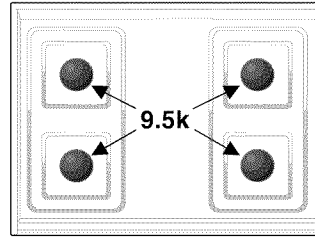
14,200 BTU Natural Gas converts to 11,000 BTU LP Gas. Install (red) orifice 1.01mm for LP



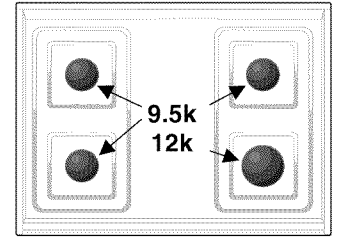
12,000 BTU Natural Gas converts to 10,000 BTU LP Gas. Install (green) orifice .95mm for LP

FIGURE 5

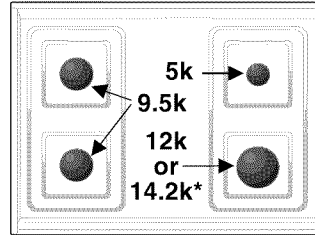
Possible Surface Burner configurations



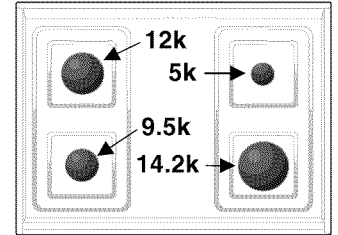
Your range was supplied with LP conversion kit (white label) P/N 316243700



Your range was supplied with LP conversion kit (red label) P/N 316243701



Your range was supplied with LP conversion kit (blue label) P/N 316243702 or P/N 316243710\* (yellow label)



Your range was supplied with LP conversion kit (green label) P/N 316243703

FIGURE 4

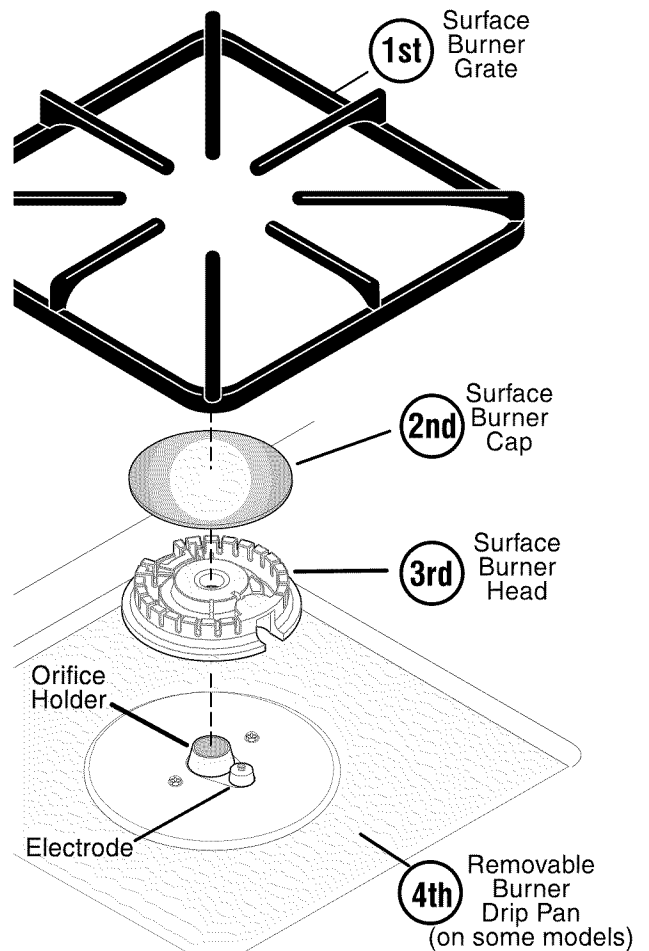


FIGURE 6

# Instructions for converting range to operate on Liquefied Petroleum Gas

## 2. Convert Surface Burners for use with LP/Propane Gas

**CAUTION** Unlike the standard gas range, **THIS COOKTOP IS NOT REMOVABLE.** Do not attempt to remove this cooktop. Save the natural gas orifices removed from the appliance for possible future conversions to natural gas.

For all burner locations:

- Remove the top grate and burner cap (See Figure 6).
- Use your hand to remove the burner head.
- Remove the four factory installed natural gas orifices from the center of the orifice holders using a 7 mm nutdriver (See Figure 7).
- Replace the orifice in each of the four orifice holders with kit supplied LP/Propane gas orifice (refer to the LP Kit chart listed on page 1; also refer to Figures 4 and 5 for the correct LP orifice installation at each of the four surface burner locations). Tighten each orifice until snug. Use caution not to overtighten.
- Replace the four burner heads (be sure burner head mates correctly with each surface igniter) then replace the burner caps and grates.

**WARNING** Use caution when replacing each burner cap so the electrode is not damaged.

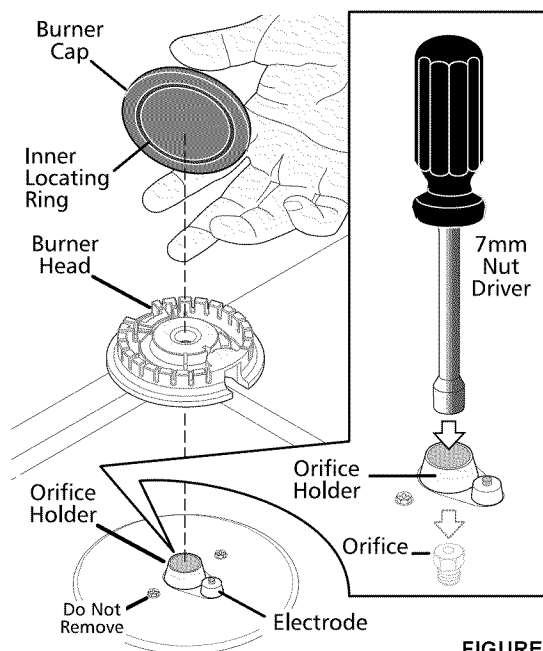


FIGURE 7

## 3. Convert Oven Burner Orifice for LP/Propane Gas (16,000 BTU\*)

- Locate the oven burner spud (See Figure 8).
- Using a 1/2" wrench, turn down the adjustable spud, which injects gas into the oven burner, until snug against the LP/Propane metering pin (approximately 2-1/2 turns). Do not over tighten.

## 4. Convert Waist-High Broiler Burner Orifice Flame for LP/Propane Gas (13,500 BTU\*)—Self-Cleaning Models Only

- Open the oven door.
- Locate the broiler burner spud and turn down until snug against the LP/Propane metering pin (approximately 2-1/2 turns). Do not over tighten (See Figure 8).

## 5. Reconnect Gas and Electrical Supply to Range.

Leak testing of the appliance shall be conducted according to the Installation Instructions provided with the Range.

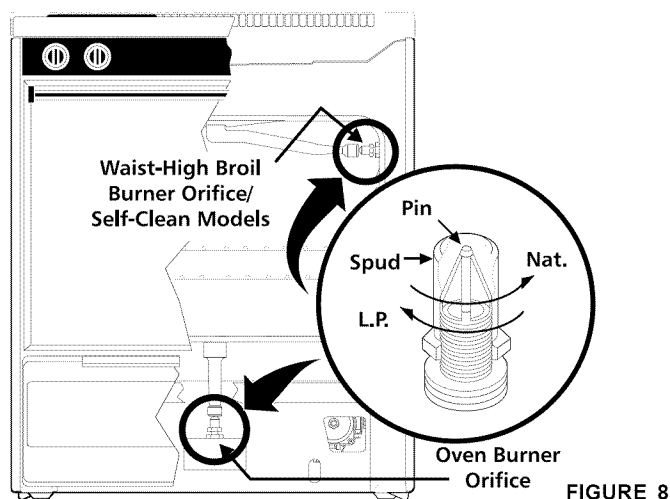


FIGURE 8

### Checking Manifold Gas Pressure

If it should be necessary to check the manifold gas pressure, remove the burner and connect a manometer (water gauge) or other pressure device to the top right front burner orifice. Using a rubber hose with inside diameter of approximately 1/4," hold tubing down tight over orifice. Turn burner valve on. For an accurate pressure check, have at least two (2) other surface burners burning. Be sure the gas supply (inlet) pressure is at least one inch above specified range manifold pressure. The gas supply pressure should never be over 14" water column. When properly adjusted the manifold water column pressure is 10" for LP/Propane gas or 4" for Natural gas.

**CAUTION** Do not use a flame to check for gas leaks.

- Disconnect the range and its individual shut-off valve from the gas supply piping system during any pressure testing of that system at test pressures greater than 14" of water column pressure (approximately 1/2" psig).
- The appliance must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 14" of water column pressure (approximately 1/2" psig).

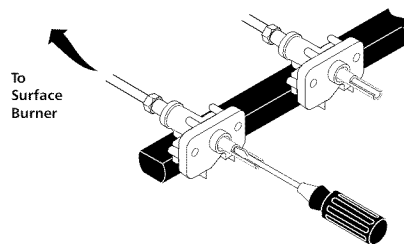


FIGURE 9

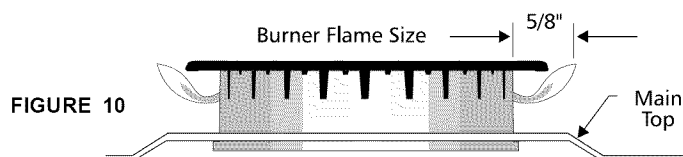


FIGURE 10

### Test to verify if "LOW" setting should be adjusted:

- Push in and turn control to LITE until burner ignites.
- Push in and quickly turn knob to LOWEST POSITION.
- If burner goes out, reset control to OFF.
- Remove the surface burner control knob.
- Insert a thin-bladed screwdriver into the hollow valve stem and engage the slotted screw inside. Flame size can be increased or decreased with the turn of the screw. Turn counterclockwise to increase flame size. Turn clockwise to decrease flame size. (See Figures 9 and 10).

Adjust flame until you can quickly turn knob from LITE to LOWEST POSITION without extinguishing the flame. Flame should be as small as possible without going out.

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## 7. Air Shutter-Oven Burner

The air shutter for the oven burner may need adjustment, especially if the unit has been converted for use with LP/Propane gas. The approximate flame length of the oven burner is 1 inch (distinct inner, blue flame) (See Figure 11).

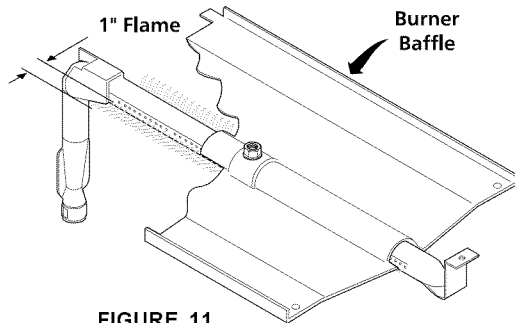


FIGURE 11

To determine if the oven burner flame is proper:

- To access the air shutter you must remove the warmer drawer, see instructions on page 9.
- Remove the oven bottom by removing the screws at rear of oven bottom. Lift up the rear of oven bottom and slide toward back of range to disengage from front of oven front frame.
- Remove burner baffle by removing nut located on top of baffle and two screws from front edge of oven front frame. Lift baffle straight up and out of the oven.
- Set the oven to bake at 350°F and observe the flame. If the flame is yellow in color, increase air shutter opening size. If the flame is a distinct blue color, but lifting away from the burner; reduce the air shutter opening size.
- Turn off oven and allow to cool before adjusting air shutter. To adjust loosen lock-screw (See Figure 12), reposition air shutter, and tighten lock-screw.

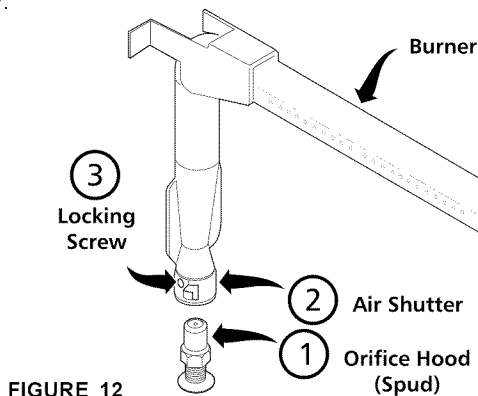


FIGURE 12

- Retest the burner by repeating step "d" above. When the burner flame is a distinct blue color burning steady, the air shutter is adjusted correctly.
- Replace burner baffle and oven bottom.

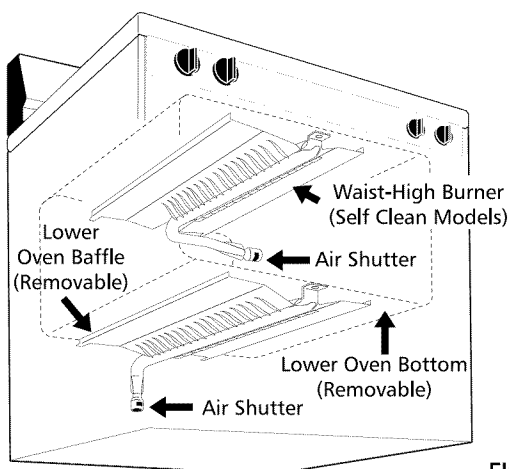


FIGURE 13

## 8. Air Shutter-Broil Burner

- Observe the flame to determine if the broiler burner flame is properly adjusted. It should be steady with approximately 1" blue cones and no yellow or orange flame tips (See Figure 13).
- If adjustment to the air shutter is necessary, locate the broiler burner air shutter (See figure 14), loosen shutter lock screw, and adjust to obtain optimum flame. This will normally be completely open for LP/Propane gas. If the flame is yellow in color, increase the air shutter opening size. If the flame is a distinct blue, but lifting away from the burner, reduce the air shutter opening size. Tighten the shutter set screw.

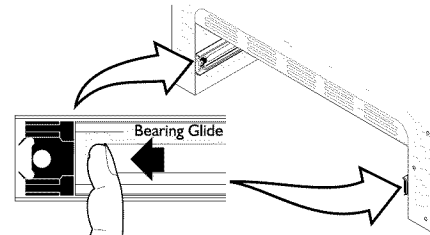


FIGURE 15

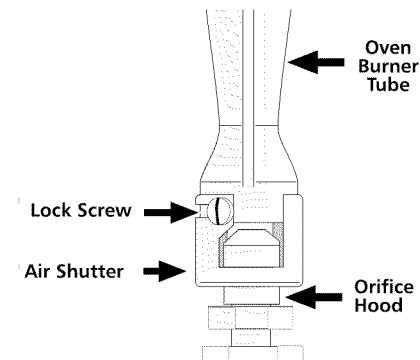


FIGURE 14

## 9. Replace Storage Drawer or Warmer Drawer (instructions for warmer drawer):

- Pull the bearing glides to the front of the chassis glide (See Figure 15).
- Align the glide on each side of the drawer with the glide slots on the range.
- Push the drawer into the range until levers "click" (approximately 2"). Pull the drawer open again to seat bearing glides into position. **If you do not hear the levers "click" or the bearing glides do not feel seated remove the drawer and repeat steps "a" through "c".** This will minimize possible damage to the bearing glides.

## CONVERSION TO NATURAL GAS

If it becomes necessary to convert the range back to natural gas:

- Disconnect gas and electrical supply from range.
- Convert pressure regulator (See step 1), turn cap over so the solid end of cap faces outward. Place the hollow end of the cap into the loop end of the dust protector.
- Remove the four LP orifices using 7mm nutdriver and replace with the four original factory installed natural gas orifices at their original locations (See figure 4 for locations).
- Convert Oven Burner Orifice for Natural Gas by loosening spud counter-clockwise (approximately 2-1/2 turns; See step 3).
- Convert Waist-High Broiler Burner Orifice (Self-Cleaning Models Only) for Natural Gas by loosening spud counter-clockwise (approximately 2-1/2 turns). (See step 4.)
- Readjust "LOW" Setting for Surface Burner Valves following instructions. (See step 6.)
- Readjust Oven & Broil Burner Air Shutters. (See steps 7 & 8.)